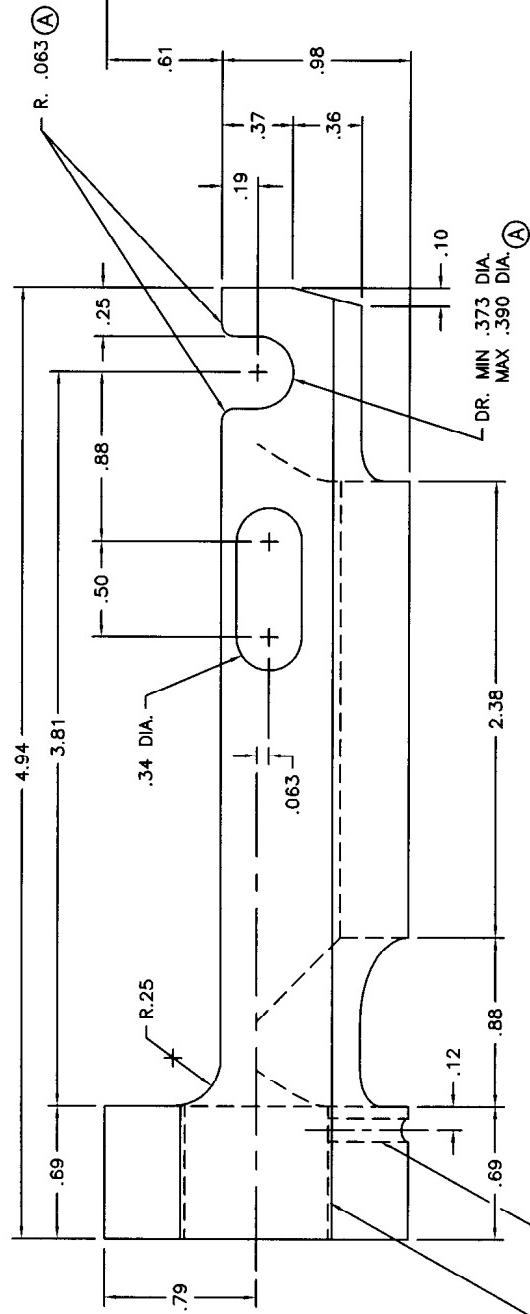
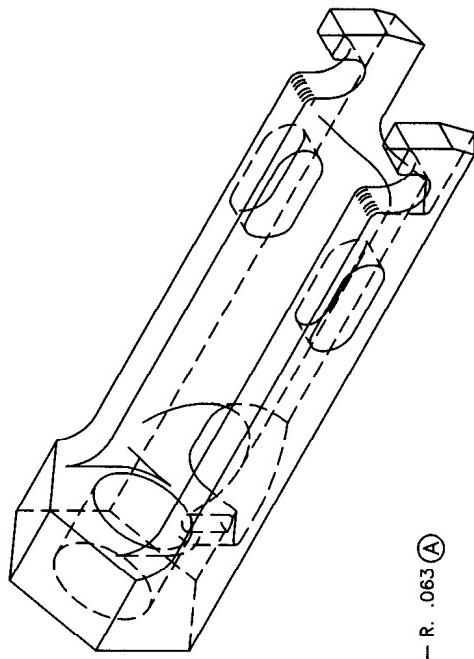
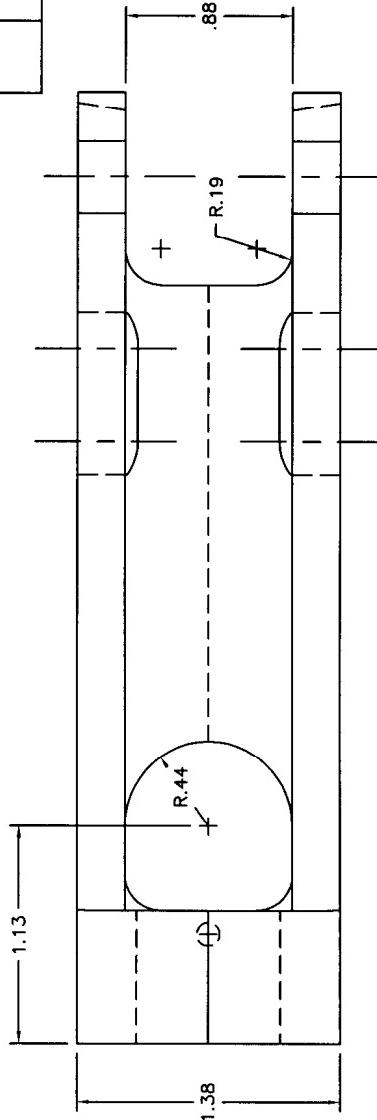


REVISION			
LETTER	DETSMAN	DATE	DESCRIPTION
A	DNN	2/17/03	ADDED SMOOTH EDGES TO -001 & -003; REDUCED LENGTH OF -003 BY .125"; ADDED DRAIN HOLE TO -001; INCREASED DIA. OF AFT SLOT ON -001; MINOR CHANGE FAR 21.95 CHECK D. MURPHY 2/17/03

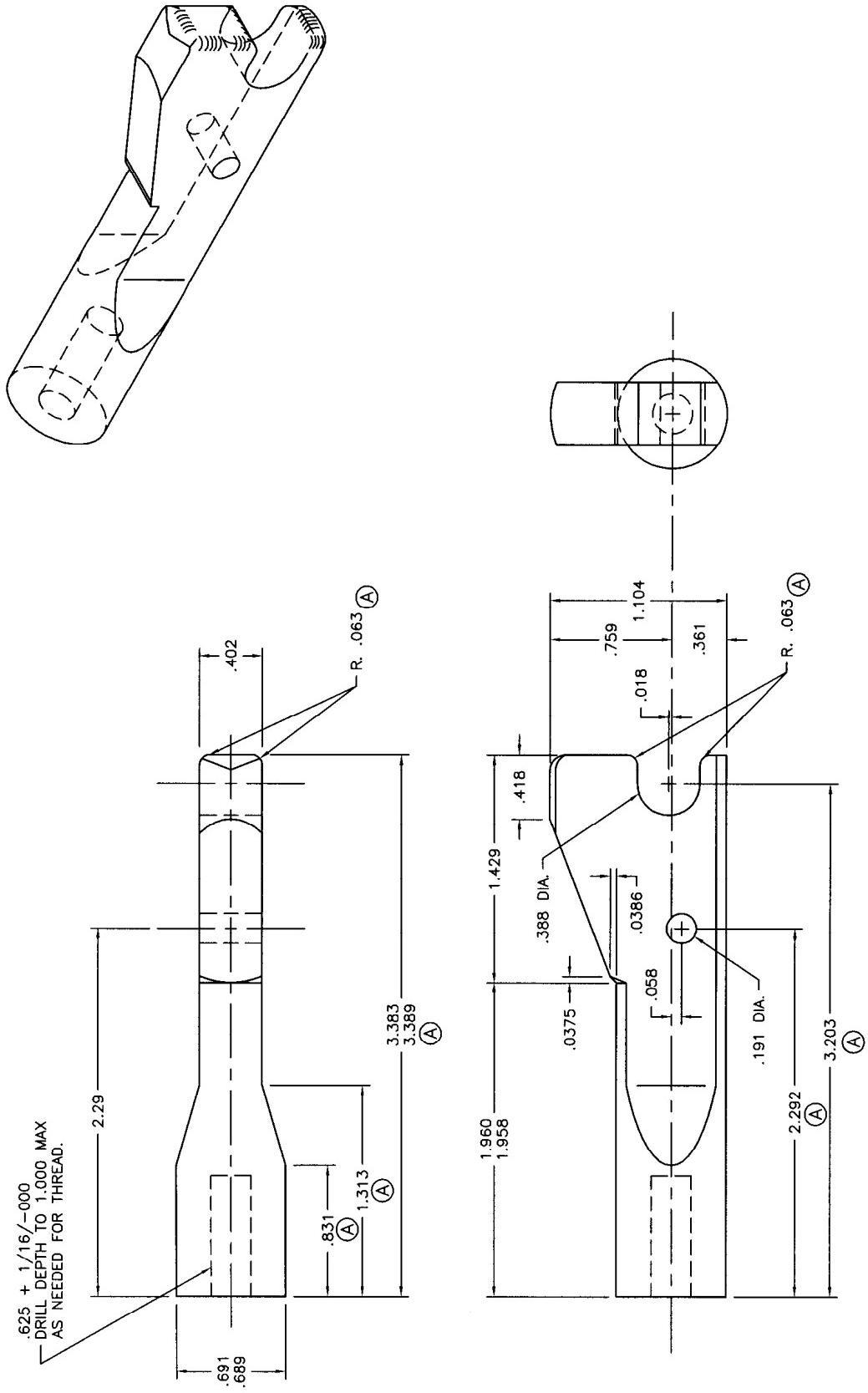


DR. .12 DIA. DRAIN HOLE  
(NOTE: SPOTFACE IF REQ'D  
TO DRILL HOLE)

3/4"-20 THD,

ANODIZE IN ACCORDANCE WITH MIL-A-8625, TYPE III, CLASS 2

NO. REQ'D PER ASSY		LIST OF MATERIAL		STEP ACTUATOR COMPONENTS	
PART NO.	NAME	STOCK SIZE	MATERIAL	DRAW. NO.	REV.
-005	PIVOT ARM	1.00 DIA. x 3.56	2024-T4, T351 ALUM.	D. NELSON	2/18/02
-003	LATCH	1.11 x 3.50	2024-T4, T351 ALUM.	D. MURPHY	2/18/02
-001	TUBE	1.38 HEX STK. x 4.94	2024-T4, T351 ALUM.	STRESS XX±.03	
-006	PART NO.			PROL. XXX±.010	
				HEAT TREAT ANGLES ±.1/2"	
				FINISH	A

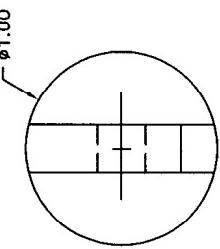
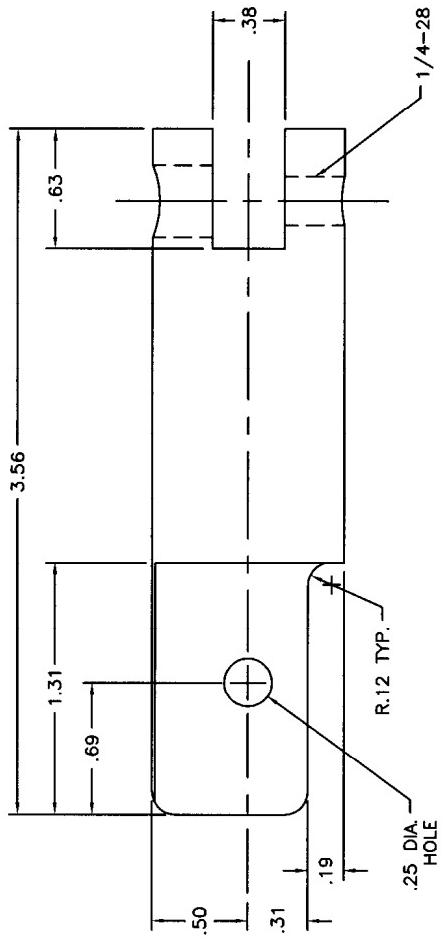
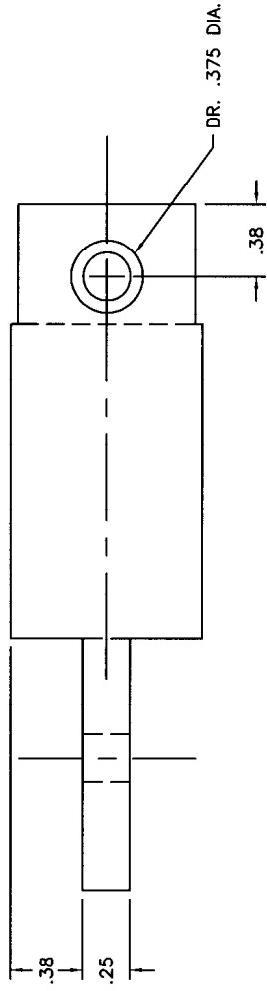
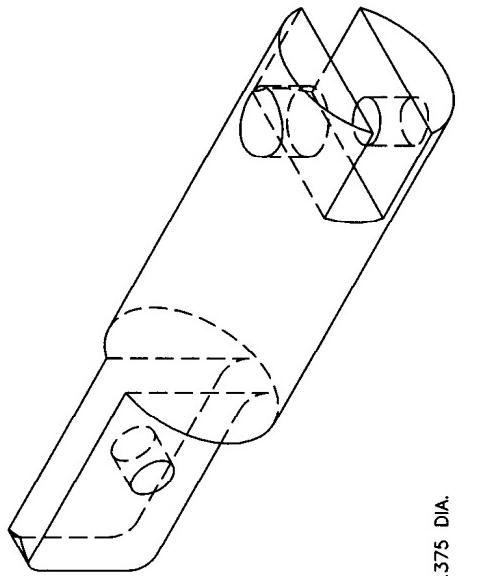


-003 LATCH

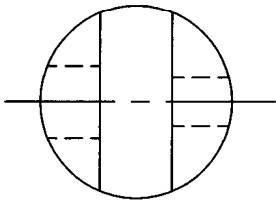
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*Era Aviation, Inc.*

SIZE	C	ITEM NO.	41-1232-200-002
TIME		SHT	2 OF 3
	A		



-005 PIVOT ARM



1/4-28 LOCKING HELI-COIL

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*ED-Awaton, Inc.*

STEP ACTUATOR COMPONENTS	C	REV. A
FILE NO. 41232-200-002	SHT 3 OF 3	DATE 08/01/01

DATE  
2/26/04

# ENGINEERING ORDER

E.O. No.  
B-1

SHT.  
1 OF 1

BY  
D. NELSON

APPROVED BY

TITLE

STEP ACTUATOR  
COMPONENTS

DWG. AFFECTED  
41232-200-002

SHEET AFFECTED  
SHT 1 & 3

REASON FOR CHANGE: CHANGED DASH NO. OF INSERT ON L/M; CHANGED INSERT CALLOUT ON -005 PIVOT ARM.

MINOR CHANGE - FAR 21.95

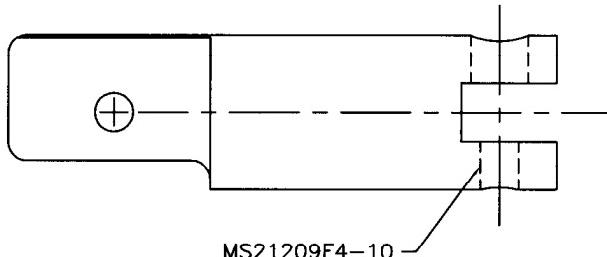
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1	MS21209F4-10	INSERT
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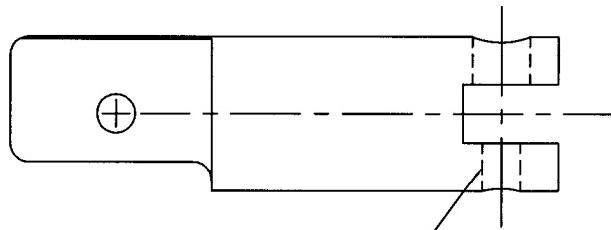
WAS

1	MS21209F4-15	INSERT
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IS



-005 PIVOT ARM



-005 PIVOT ARM

CHANGE REQUIRED:

DATE:

BY:

YES NO

TRAVELER

INSTALLATION INSTRUCTIONS

MAINTENANCE INSTRUCTIONS

ILLUSTRATED PARTS

UNINCORPORATED DRAWING LIST

MASTER DRAWING LIST

COMPUTER DATA BASE